

# 3M™ Laminating Adhesives – Core Range Selection Process



- METAL SURFACES (HSE):**  
Copper  
Aluminium  
Zinc  
Tin  
Lead  
Stainless Steel  
Glass
- HIGH SURFACE ENERGY PLASTICS (HSE):**  
Kapton®  
Phenolic  
Nylon®  
Alkyd Enamel  
Polyester  
Epoxy Paint  
PU Paint  
ABS  
Polycarbonate  
PVC Rigid  
Noryl® Resin  
Acrylic

**HIGH SURFACE ENERGY:  
3M™ 200MP  
High Performance  
Acrylic Adhesive**

**START BY  
CHOOSING  
YOUR SURFACE**

**LOW SURFACE ENERGY:  
3M™ 300LSE  
High Strength  
Acrylic Adhesive**

- LOW SURFACE ENERGY PLASTICS (LSE):**  
PVA  
Polystyrene  
Acetal  
Prolane® Paint  
EVA  
Polyethylene  
Polypropylene  
Tedlar®  
Teflon®

**SMOOTH SURFACE**

**TEXTURED SURFACE**

**SMOOTH SURFACE**

**TEXTURED SURFACE**

**UV  
SCREEN  
PRINTABLE  
SP-7514**

**ROLLS  
467MP**

**SHEETS  
7952MP**

**SHEETS\*  
7962MP**

**ROLLS  
468MP**

**SHEETS  
7955MP**

**SHEETS\*  
7965MP**

**ROLLS  
9471LE**

**SHEETS  
8132LE**

**ROLLS  
9472LE**

**SHEETS  
8153LE**

\* Has 140gsm Lay-Flat Poly-Coated liner for kiss cutting and selective die-cutting. The above substrate information is provided as a guide. Formulation modifications or surface coatings can substantially alter surface energies. Kapton, Nylon, Tedlar and Teflon are registered trademarks of DuPont. Noryl is a registered trademark of General Electric. Prolane is a registered trademark of Sherwin-Williams Company. 3M is a trademark of 3M Company.